1	IN THE UNITED STATES DISTRICT COURT
2	FOR THE EASTERN DISTRICT OF VIRGINIA RICHMOND DIVISION
3	
4	RICHARD WALKER,
5	Plaintiff,
6	v. CIVIL ACTION NO. 3:20-cv-773
7	ALLIANCE OUTDOOR GROUP, INC.,
8 9	ALLIANCE OUTDOORS PRODUCTS, INC., d/b/a X-STAND TREESTANDS,
10	Defendants.
11	
12	
13	
14	VIDEOTAPED
15	DEPOSITION UPON ORAL EXAMINATION
16	OF ALLIANCE OUTDOOR GROUP, INC., BY AND THROUGH
17	ROBERT MEYER,
18	TAKEN ON BEHALF OF THE PLAINTIFF
19	THUM ON DEIMHE OF THE FIMINITE
20	Lakeville, Minnesota EXHIBIT
21	May 5, 2021
22	
23	
24	KATHLEEN BEARD ADAMS, CCR, RPR, CRR
25	Court Reporter

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Page 25
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      you know, a bunch of steel; you'd have to connect
                                                                  is it fair to say that -- that these drawings apply
      that door to the existing building and make it all
                                                                  to the product that was manufactured in 2017?
      structurally sound and everything. And -- and a lot
  3
                                                                               I would assume.
  4
      of that didn't have blueprints. It was on-the-job
                                                                        ٥.
                                                                               Okay. So, I notice that part of it is
  5
     engineering and things like that.
                                                                  in -- in Chinese. Do you know why there's a portion
  6
                  Got you. I got you. So, it was more
                                                                  of -- of these documentation -- whether there's a
      than assembling; you would actually sort of alter
                                                                  portion of this in Chinese?
 8
      the doors somewhat to -- to fit the local -- to fit
                                                              8
                                                                        Α.
                                                                              Do I know why some of it is in Chinese?
 Ģ
      the local situation?
                                                              9
                                                                              Yes, sir.
                                                                        0.
 10
                  Yeah. Not -- not in all cases, but, you
                                                                               I would assume so the Chinese factory
11
     know, part of the time, 30 percent maybe, something
                                                             11
                                                                  employees can read it.
12
     like that.
                                                             12
                                                                              Okay. Do you know if this -- this
                                                                        Q.
13
                  Okay. And did that ever involve high
                                                                  design blueprint was actually produced in China?
14
     heat?
                                                                  That is, did the documents that we're looking at now
                                                             14
15
           A.
                 I'm not sure what you mean by that.
                                                             15
                                                                  -- were they actually -- do we know if they were
                 Sure. Fair enough. It's a bad
16
           Q.
                                                             16
                                                                  originally produced in China?
17
                                                                              I do not know.
     question.
                                                             17
18
                 Did you ever -- did that ever involve
                                                                              MR. SPINELLI: Okay. Take a look at the
                                                             18
     any sort of welding work?
19
                                                             19
                                                                  entire document. Move us through. If we could --
20
                                                                  if we could just sort of scroll -- scroll slowly
           A.
                                                             20
21
           Q.
                 Okay. And were you doing that welding
                                                                  through the next few pages on this.
                                                             21
22
     work?
                                                             22
                                                                  BY MR. SPINELLI:
23
                                                             23.
           Α.
                                                                        Q.
                                                                              Do you see any note -- notice or
24
           Q.
                 Okay. So, you have some on --
                                                             24
                                                                  documentation on there with any requirements as to
25
     on-the-job experience with metallurgy; is that fair
                                                             25
                                                                  the strength of the product used?
                                                                                                                Page 28
     to say?
 1
                                                                              It -- it's hard for me to answer that.
 2
                 With -- yeah. With welding I would say,
           A.
                                                                  You know, a lot of it is in Chinese. I -- I don't
 3
     yeah.
                                                              3
                                                                  know what it says.
 4
                 MR. SPINELLI: Okay. So, let's go ahead
                                                              4
                                                                        0.
                                                                              Okay. So, it may be there, but it's not
 5
     and address the -- the design modifications that
                                                                  in anything that you can read, right, unless you
     were done. And if I can get us to take a look,
 6
                                                              6
                                                                  know Chinese?
     please, at -- these pages are going to start on
                                                              7
                                                                        Α.
                                                                              Yeah.
 Я
     number 6. Okay. Thanks.
                                                              В
                                                                              Okay. How was it determined who would
 9
     BY MR. SPINELLI:
                                                              9
                                                                  do the manufacturing of the -- of the actual stand?
10
           ٥.
                 Do you rec -- do you recognize -- do you
                                                             10
                                                                              I -- I believe that was a -- a decision
11
     recognize what this is?
                                                             11
                                                                  by Tony Overbaugh and -- and Top DMS, our agent.
12
                                                                              And -- and -- Tony Overbaugh and who
           Α.
                 Yeah.
                                                             12
                                                                        Q.
13
                 Okay. What am I looking at here?
                                                            13
                                                                  else?
14
                 It looks like a general drawing for --
                                                            14
                                                                       A.
                                                                              And our agent, Top DMS.
15
     for the -- the treestand.
                                                            15
                                                                       Q.
                                                                              Okay. Agent at where? Agent at where?
16
                 Okay. Do you know who did this drawing?
           ٥.
                                                            16
                                                                       A.
                                                                              Their name is Top DMS. They're the same
17
                 I do not.
           A.
                                                            17
                                                                 ones that -- that you presented with -- with Keith.
18
           Q.
                 Okay. Do you see the date there at the
                                                            18
                                                                 You know, he told you about the broken washers,
19
    bottom?
                                                                  things like that.
                                                            19
20
                                                            20
           Α.
                 Yes.
                                                                       Q.
                                                                              Okay. So, with Cap TMS; is that what
21
           Q.
                 Okav.
                                                            21
                                                                 you said?
22
           Α.
                 I believe that's a date, yeah.
                                                            22
                                                                       Α.
                                                                              No. Top.
23
                 And -- and what does the date say?
           0.
                                                            23
                                                                       Q.
                                                                              Can you spell it?
24
           A.
                 It says 7/26/2017.
                                                            24
                                                                             T-O-P.
                                                                       A.
25
           ο.
                 Okay. Okay. So, is it fair to -- is -- : 25
                                                                              I'm sorry. Okay. I -- I -- right.
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                                                                                                                 Page 39
      2017, the stand itself.
                                                                  I believe he's working for a competitor, Trophy
  2
                  MR. SPINELLI: Uh-huh.
                                                              2
                                                                  Treestands.
  3
                  MR. SUTTON: And this is what we got
                                                              3
                                                                              I see. I see. Okay. Thank you.
                                                                               So, did you -- did you -- did you ever
  4
      back from them.
                  MR. SPINELLI: I'm sorry. You -- you
                                                                  speak with Tony -- Tony Overbaugh about securing
  5
      trailed off there, Barry.
  6
                                                                  drawings from earlier than 2017 on this model?
                  MR. SUTTON: And -- and this is what we
  7
                                                              7
                                                                              I did not. That was Keith Edberg that
  8
      got back from them, and we're not familiar with any
                                                                   -- that was in contact with Tony.
      -- with any changes in the interim.
 9
                                                              9
                                                                              Okay. Do you know if we ever had any
 10
                  MR. SPINELLI: Okay. So, let me just
                                                                  designs of this product dating from 2015 or earlier?
                                                             10
 11
      get an answer directly from the -- I appreciate
                                                                              I'm unsure.
 12
     that. That's helpful. Thank you. Let me -- let me
                                                                              Okay. To your knowledge, does -- does
                                                                        Q.
 13
     get an answer directly from the -- from the deponent
                                                                  Alliance Outdoor Group often manufacture and
      on -- on that point.
                                                                  distribute products without -- with -- without
 14
15
     BY MR. SPINELLI:
                                                             15
                                                                  having a blueprint drawn up or prepared?
16
                  So, the -- the question then again was,
           Q.
                                                             16
                                                                              Do we manufacture without blueprints?
                                                                              Yes, sir
17
     why did you give us drawings of a treestand from
                                                             17
                                                                        Q.
18
      2017 when we should really be looking at designs
                                                             18
                                                                        A...
                                                                              Well, there's always blueprints.
19
      from 2015 or -- or earlier?
                                                                              Okay. So, to your knowledge, Alliance
20
                 I would say because I'm not a hundred
                                                             20
                                                                  Outdoor Group does not produce or have manufactured
21
     percent positive that this is not the same drawing
                                                             21
                                                                  a product without having blueprints of that product
22
     as the 2015 model.
                                                                  drawn up first?
23
           ٥.
                 Okay. So, where is the design drawing
                                                                       A.
                                                             23-
                                                                              To my knowledge, yes.
24
      dated to 2015? You've indicated you agree with me
                                                             24
                                                                        Q.
                                                                              Okay. So, by implication there should
     that this is 2017, so, where is -- where is the one
25
                                                             25
                                                                  be some blueprints drawn up dating to 2013 when this
                                                    Page 38
                                                                                                                Page 40
     from 2015?
 1
                                                                  product was first manufactured; right?
                 I'm still trying to gather it with
                                                              2
 2
           Α.
                                                                        Α.
                                                                              Yeah, Yeah,
     either Top DMS or Tony Overbaugh.
                                                                              Okay. So, these blueprints would not
                 Okay. So, Tony Overbaugh is still -
 4
                                                                  just be stored with one individual subject to his
 5
     he's -- he's still with the company; correct?
                                                              5
                                                                  departure from the company typically, would -- would
 6
                 No. I'm -- I'm -- I think you're a
                                                              6
                                                                  they?
 7
     little confused. There's some times you say Tony
                                                              7
                                                                        A.
                                                                              It's -- I would say it's possible.
     Overbaugh, some times you say Tony Overby. This
                                                              8
                                                                        Q.
                                                                              Okav.
 9
     is --
                                                              9
                                                                        Α.
                                                                              Well, this was -- no. Never mind.
10
           Q.
                 Yes.
                                                                  Forget it.
                                                            10
                 -- all the same person.
11
           Α.
                                                            11
                                                                        Q.
                                                                              Is -- you have a -- you have a shared
12
                 Thank you. Okay.
           ٥.
                                                            12
                                                                  data system of some sort at Alliance Outdoor Group;
13
           A.
                 Yeah. Sorry.
                                                            13
                                                                  right? Shared files?
14
                 So, what -- what should it be; Ton --
           Q.
                                                            14
                                                                              Yeah, now we do. I mean, back in 2015
15
     Tony Overby or Tony Overbaugh?
                                                                  things like that -- it wasn't as common.
                                                            15
16
           A.
                 Overbaugh.
                                                            16
                                                                              Okay. So, back at -- back at that time
17
           Q.
                 Thank you.
                                                            17
                                                                  people would have their -- certain things relevant
                 I have a north -- northern accent, I
18
           Α.
                                                                  to products stored on -- on -- on their individual
                                                            18
19
     think.
                                                            19
                                                                  computers, but -- but not shared to some shared
20
                 I got you. So, thank you for that.
                                                            20
                                                                  collective system; is that right?
21
                 Is -- and, so, but -- but Tony Overbaugh
                                                            21
                                                                       A.
                                                                              Yeah.
22
     is still an employee; right?
                                                            22
                                                                       Q.
                                                                              Okay. Okay. So, moving to -- let's
23
           Α,
                 No. No.
                                                            23
                                                                  take a look at, yeah, design modifications since the
24
                                                            24
           ο.
                 Okav.
                                                                 X-Stand model was first manufactured. Okay. What
25
                 He's -- I mentioned before that he's --
                                                            25
                                                                 changes have taken place with the model between the
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Page 41
                                                                                                                Page 43
     time when it was first manufactured in 2013 to
                                                                  So, if you look at the -- the seat section, so, the
                                                                  top part --
 2
     today?
                                                              2
 3
           Α.
                  Sorry about that.
                                                              3
                                                                        ٥.
                                                                              Yeah.
 4
           Q.
                                                                        Α.
                                                                              -- the arms -- so, the way that they
 5
           Α.
                  The modification is on the -- on the
                                                                  attach to the -- to the seat platform is there's
 6
     arms. I don't know if you can scroll down to see
                                                                 bolts that go through a pipe. And then where that
     the picture at all. It might be a little easier to
                                                                 pipe is, that was -- that was made with the larger
 8
     describe.
                                                              8
                                                                  -- larger -- sorry -- a thicker wall on that pipe.
 q
                  Okay. Describe it for me. That's fine.
                                                             9
           ٥.
                                                                 So, because that pipe became bigger with a -- a
10
     That works.
                                                                 larger outside diameter, then the tubing in the arms
11
           Α.
                  Okay. You know, on the -- on the seat
                                                             11
                                                                 was all increased to match. And then because the
12
     platform, foot platform, there's the -- the arms
                                                                 tubing is larger than the inside of that, so, the
                                                             12
13
     that can rotate and pivot. The -- the tubing
                                                                 tubing became bigger also. That's where we used a
     thickness of the -- of the pipe where the bolt goes
14
                                                                 -- a -- a slightly thicker plastic coating.
                                                            14
     through -- they -- they increased the size of -- of
15
                                                            15
                                                                       Q.
                                                                             Got you. Okay. So, did that alter any
     the pipe where the bolt goes through, just like the
16
                                                                 aspect of the cable?
17
     -- the wall thickness of it, so, it's a bigger
                                                                             The -- the only thing it did was made a
                                                            17
18
     diameter. And then because they did that, then the
                                                                  -- a slightly thicker plastic coating over the
                                                            18
19
     tubing that goes up and that creates the arm itself
                                                            19
                                                                 cable.
20
     is all a bigger diameter because they wanted it to
                                                            20
                                                                             Okay. Okay. All right. And when did
21
     match and be able to be manufactured easier, you
                                                            21
                                                                 this change take place?
22
     know, with them all matching the same -- same
                                                            22
                                                                       A. It would have been when we changed to a
23
     diameter. So, they changed that.
                                                                 new factory. It's on your list there. I don't
24
                 And then basically what that did is
                                                            24
                                                                 really recall the date. I saw it -- I saw it
25
     because the -- the tubing on the arms are -- are
                                                            25
                                                                 earlier.
                                                                                                               Page 44
     bigger, that the -- the inside diameter where the
                                                                             Would it have been before or after the
 1
                                                                       Q.
     cable goes into is slightly larger. So, they ended
                                                                 recall event, which was in August of 2020?
     up putting a thicker plastic coating over the cable.
                                                             3
                                                                       Α.
                                                                             Before.
     And that's the changes.
 4
                                                             4
                                                                             Okay. It would have been after the --
 5
           Q.
                                                                 the events at issue here -- after the injury
 б
                 You know, the thicker plastic cable --
                                                             6
                                                                 occurred to Mr. Walker, which was in, I believe,
     all that is doing is because the -- the -- the tube
                                                             7
                                                                 2018?
 8
     itself on the inside is larger, so, the -- the
                                                             8
                                                                             Say that again.
     plastic diameter or the -- sorry, not the
 9
                                                             g
                                                                       Q.
                                                                             It -- it was sometime between 2018 and
10
     diameter -- the plastic coating is just a little bit
                                                            10
                                                                 20 -- 2020?
11
     thicker to help make it a snug fit instead of being
                                                            11
                                                                       Α.
                                                                             Yes.
12
     real loose and floppy:
                                                            12
                                                                             MR. SPINELLI: Okay. Okay. And can we
13
                                                                 drop down so we can put on the record what page we
                 Okay. Okay. Thank you.
                                                            13
14
                 When you say the tube, are -- do you
                                                           14
                                                                 were looking at when we had that discussion? That
15
    mean the -- the cable assembly?
                                                                 -- that would have been page 6. Okay. Okay.
                                                            15
16
           A.
                 No.
                                                                 BY MR. SPINELLI:
                                                            16
17
           Q.
                                                            17
                 Okay. So...
                                                                       Q.
                                                                             So, with those changes that were
18
           A.
                 If -- if you could draw to the drawing,
                                                            18
                                                                 implemented did that generate any new blueprints?
19
     I -- I can point it out quite a bit better.
                                                            19
                                                                       Α.
                                                                             I would assume, yes.
20
                 Sure. Did you have -- the -- the
           ٥.
                                                            20
                                                                       Q.
                                                                             Okay.
21
    drawing model. All right. Let's see if we can do
                                                            21
                                                                       A.
                                                                             But --
22
     that. Can we go back up to the -- the top one and
                                                            22
                                                                       ٥.
                                                                             Go ahead.
23
    let's just sort of move down. And if you could tell 23
                                                                             What I was -- I was going to say is we
                                                                       Α.
24
    me where -- where to stop.
                                                                 started working with the new factory, which in
                                                            24
25
                 Maybe just the -- yeah. This is fine.
                                                          25
                                                                 return they would have -- they would have created
```